

## PRODUCT DATA SHEET

Published: 2026-07-22

LAUDA Integral IN 1850 XTW Process thermostat  
400 V; 3/PE; 50 Hz & 460 V; 3/PE; 60 Hz  
Part Number: L004064

### Features

- Process thermostat with integrated cooling system for dynamic temperature control within external circuits
- Coloured TFT display for simultaneous indication of actual & set values and graphic illustration of the temperature profile
- Clear text menu navigation, six selectable languages DE, EN, FR, ES, IT, RU
- Management of heat transfer liquids with stored properties
- Easy input via cursor and soft keys. Additional Tmax key for overtemperature protection
- SelfCheck Assistant for system diagnosis
- ATEX-certified gas warning sensors with warning and switch-off function and external status interface for higher-level safety systems
- Quick-stop function via black push-button and connection contacts for remote release
- Fully electronic continuous controller with PID action for internal & external control
- Self adapt function for determination of control parameters
- PowerAdapt system for the use of the maximum possible amount of heat permitted by the power supply system
- Low-level and adjustable over-temperature protection with acoustic alarm for use with flammable and non-flammable liquids
- Powerful LAUDA Variopump (pressure pump) with 8 selectable output levels or control of outflow pressure
- USB and Ethernet interface equipped as standard
- Port for external Pt100 integrated, second external Pt100 feasible via interface module
- Remote fault indication through floating contact
- Option for upgrading up to 2 additional interfaces (RS 232/485, Profibus, analogue, contact or EtherCAT module)
- Integrated and adjustable bypass
- Programmer with 150 temperature/time segments that can be separated into 5 programs
- Digital display of pump pressure
- Very small internal volume and big non-thermostated expansion vessel (cold fluid layer system)
- Integrated web server for browser based operation in local area networks via PC, tablet or smart phone, secure data transfer due to authentication procedure and encryption
- SmartCool system for energy-saving digital cooling management including compressor on-off control



Reserve technical changes

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Registergericht Mannheim • HRB 560226

Geschäftsführer:  
Dr. Gunther Wobser (Vors.), Dr. Mario Englert,  
Dr. Marc Stricker  
Beirat: Dr. Gerhard Wobser

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### Features

- Condenser cooling Water
- Utilizes natural refrigerants



Working temperature min.  
-50 °C



Working temperature max.  
220 °C

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### Technical Features (according to DIN 12876)

|                                                 |                                                         |
|-------------------------------------------------|---------------------------------------------------------|
| Working temperature range                       | -50 ... 220 °C                                          |
| Ambient temperature range                       | 5 ... 40 °C                                             |
| Temperature stability                           | 0.05 ± K                                                |
| Heater power max.                               | 16 kW                                                   |
| Power consumption max.                          | 18 kW                                                   |
| Current max.                                    | 25 A                                                    |
| Pump Pressure max.                              | 6,0 bar                                                 |
| Pump flow rate max. (pressure)                  | 120 L/min                                               |
| In / Outlet connection thread (outside)         | M38 x 1,5                                               |
| Inlet/outlet hose size                          | 1"                                                      |
| Filling volume min.                             | 8 L                                                     |
| Filling volume max.                             | 28.6 L                                                  |
| Water cooling connection thread (outside)       | 3/4 "                                                   |
| Recommended cooling water temperature           | 15 °C                                                   |
| Cooling water temperature max.                  | 30 °C                                                   |
| Cooling water consumption                       | 24 L/min                                                |
| Recommended pressure difference cooling water   | 3 bar                                                   |
| Pressure difference cooling water min.          | 0.8 bar                                                 |
| Max. pressure difference cooling water          | 10 bar                                                  |
| Maximum pressure cooling water                  | 10 bar                                                  |
| Overall dimensions (WxDxH)                      | 760 x 650 x 1605 mm                                     |
| Weight                                          | 291 kg                                                  |
| Noise level                                     | 58 dB(A)                                                |
| Refrigerant stage 1                             | R-1270 (GWP 2); 0.925 kg; 0.0 t CO <sub>2</sub> -eq     |
| Minimum room size, depending on the refrigerant | 100,8 m <sup>3</sup>                                    |
| Power supply                                    | 400 V; 3/PE; 50 Hz & 460 V; 3/PE; 60 Hz                 |
| Power plug                                      | Power cord with plug (IEC 60309, 5-pol, CEE, red, 32 A) |

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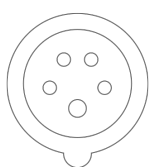
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Power cord with plug (IEC 60309, 5-pol, CEE, red, 32 A)

| Temperature | Pump stage | Heat transfer liquid | Cooling Capacity 50 Hz | Cooling Capacity 60 Hz |
|-------------|------------|----------------------|------------------------|------------------------|
| 200 °C      | 8          | Thermal oil          | 20 kW                  | 20 kW                  |
| 100 °C      | 8          | Thermal oil          | 20 kW                  | 20 kW                  |
| 20 °C       | 8          | Ethanol              | 20 kW                  | 20 kW                  |
| 10 °C       | 8          | Ethanol              | 17.8 kW                | 20 kW                  |
| 0 °C        | 8          | Ethanol              | 13.2 kW                | 15.5 kW                |
| -10 °C      | 8          | Ethanol              | 9.4 kW                 | 10.8 kW                |
| -20 °C      | 4          | Ethanol              | 6.8 kW                 | 7.8 kW                 |
| -30 °C      | 4          | Ethanol              | 4.2 kW                 | 5.4 kW                 |
| -40 °C      | 4          | Ethanol              | 2.2 kW                 | 2.7 kW                 |
| -50 °C      | 2          | Ethanol              | 1.35 kW                | 1.6 kW                 |

Reserve technical changes

### Standard accessories

- 2 nipples 1/2" with screw cap G3/4 for cooling water

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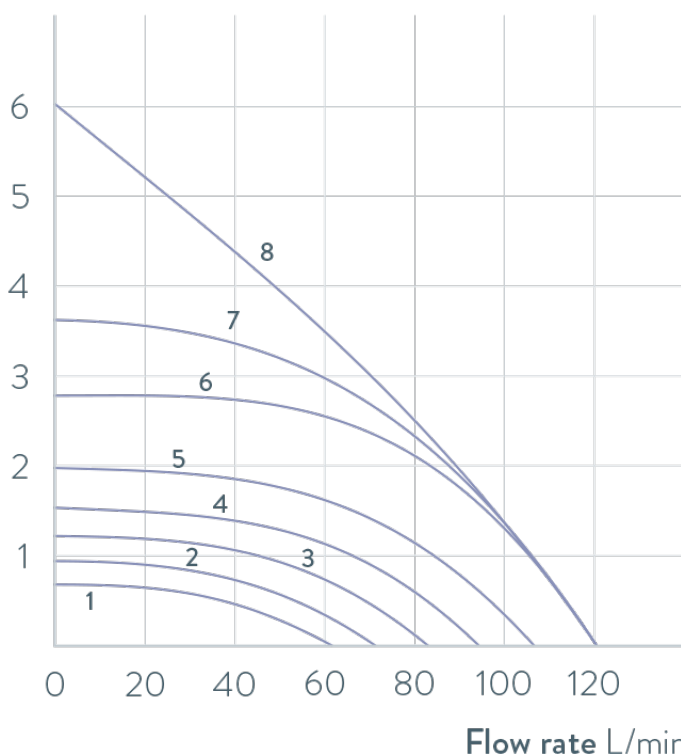
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### PUMP CHARACTERISTICS Heat transfer liquid: Water

Pressure bar



- 1 Stage 1
- 2 Stage 2
- 3 Stage 3
- 4 Stage 4
- 5 Stage 5
- 6 Stage 6
- 7 Stage 7
- 8 Stage 8

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